

## ABSTRACT OF THE DISCLOSURE

An image forming apparatus including a sheet feed apparatus configured to sequentially separate sheets stacked on a sheet stacking member. The sheet feed apparatus includes a sheet feed roller configured to come in pressing contact with the uppermost sheet in order to feed the sheet. The sheet feed apparatus also includes a tilt member arranged to oppose the sheet feed roller. The sheet feed apparatus includes a contact face arranged to press against the sheet feed roller. The sheet feed apparatus also includes a tilt face arranged to contact an edge of the uppermost sheet. The tilt face and the contact face are formed from one of polybutylene terephthalate (PBT), polyethylene (PE), metal, poly-ether-ether-ketone (PEEK), and polyimide (PI) to provide superior wear resistance.

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